





PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

				
Applicant's or agent's file reference USI 02/047	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)			
International application No.	International filing date (day/i	nonth/year)	Priority date (day/month/year)	
PCT/FR2003/003376	14 novembre 2003 (14	.11.2003)	28 novembre 2002 (28.11.2002)	
International Patent Classification (IPC) or n B32B 15/01, B23K 1/00, B32B				
Applicant .	USINOR			
 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 				
2. This REPORT consists of a total of	5 sheets, includi	ng this cover s	heet.	
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).				
These annexes consist of a total of sheets.				
3. This report contains indications relating to the following items:				
I Basis of the report				
II Priority	II Priority			
III Non-establishment	of opinion with regard to novelt	y, inventive st	ep and industrial applicability	
IV Lack of unity of inv	Took South States			
Reasoned statement	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability.			
VI Certain documents cited				
VII Certain defects in the international application				
VIII Certain observation	s on the international applicatio	n		
Date of submission of the demand	Date o	of completion of	of this report	
12 mai 2004 (12.05.2	004)	29 1	March 2005 (29.03.2005)	
Name and mailing address of the IPEA/EP	Autho	rized officer		
Facsimile No.	Telep	none No.		

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Internation No.

PCT/FR2003/003376

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1	. Witl	n regard t	to the elements of the international application:*		
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5.		,	port has been established as if (some of) the amendments had the disclosure as filed, as indicated in the Supplemental Box (F	Rule 70.2(c)).**	
•	and 7(0. <i>17</i>).	sheets which have been furnished to the receiving Office in rest as "originally filed" and are not annexed to this report	since they ao not	contain amendments (Rule 70.16
**/	Any re	:placemen	ent sheet containing such amendments must be referred to unde	er item 1 and annexe	ed to this report.

INTERNATIONAL PRELIMITY EXAMINATION REPORT

Internatio plication No.
PCT/FR 03/03376

V.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

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1.	Statement					
	Novelty (N)	Claims		YES		
		Claims	1-8, 21-23	NO		
	Inventive step (IS)	Claims	1-23	YES		
		Claims		NO		
	Industrial applicability (IA)	Claims	1-23	YES		
		Claims		NO		

2. Citations and explanations

- 1. The amendment submitted with the letter of 25

 November 2004 does not dispel the objection relating to novelty, as raised in the previous communication.

 Therefore, said objection is upheld.
- 2. Reference is made to the following documents:

D1: EP-A-0 895 852 (USINOR) 10 February 1999 (1999-02-10)

D2: EP-A-0 888 881 (LORRAINE LAMINAGE) 7 January 1999 (1999-01-07)

3. The present application fails to comply with the requirements of PCT Article 33(1) since the subject matter of claim 1 does not meet the requirement of novelty defined in PCT Article 33(2).

Document D1 describes a metal sheet with a multilayer structure or so-called sandwich metal sheet consisting of two laminated metal skins mutually bonded by a core made of stainless steel wool (claim 1) occupying 30 to 60 % of the space between the two skins (page 2, column 2, lines 9-10), wherein the two skins are joined to the core by

means of an adhesive selected from a phenolic resin, an epoxy, a polyethylene or polypropylene comprising maleic anhydride (claims 7 and 8). The melting point of the metal bonding agent (resin, etc.) is lower than the melting point of the metal core or that of the metal skins.

Similarly, document D2 describes a structural panel comprising at least one metal core and at least two lining skins also made of metal, wherein the skins cover the core in such a way that a sandwich-type structure is formed (claim 15), the linings and the core are made of steel (page 4, column 6, lines 5-15), and the metal bonding agent is zinc (page 4, column 6, lines 33-40).

It follows that the subject matter of claim 1 is not novel.

The subject matter of claim 2 is described in Document D1 and thus lacks novelty.

The subject matter of claim 3 is described in Document D1 and thus lacks novelty.

4. The amendment submitted with the letter of 25
November 2004 does not dispel the objection relating
to novelty, as raised in the previous communication.
Therefore, said objection is upheld.

The subject matter of claim 4 is described in document D1 and thus lacks novelty.

The subject matter of claim 5 is described in document D1 and thus lacks novelty.

The subject matter of claim 6 is described in document D1 and thus lacks novelty.

The subject matter of claim 7 is described in document D1 and/or D2 and thus lacks novelty.

5. Claims 21 and 23 are product-by-process claims which, in accordance with Chapter V, page 42, p. 5.26 of the PCT Guidelines, are not acceptable. Product claims should be worded in terms of the products per se, rather than the methods for preparing same.

In the light of this objection, the subject matter of claims 21 and 23 is described in document D1 and/or D2 and thus lacks novelty.

The subject matter of claim 22 is not novel.

6. The feature in claim 22 (T_e) is not mentioned in the description. It follows that claim 22 is not supported by the description (PCT Article 6).